

5/16

Split A

DART AEROSPACE LTD	Work Order:	22592
Description: Lug	Part Number:	D2731-7
Drawing: D2731 Rev. B	Qty:	100




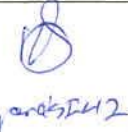

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	U	05.02.02	100
2	METAL	Cut D2423 extrusion to .82" <i>W/O 00313</i>	E	05.03.13	100
3	HAAS <i>RG</i>	Machine as per folio D2731-7 <i>Batch B21202</i> <i>P.O.# 2007778</i>	U	05.03.13	100
4	QC <i>RG</i>	Inspect Level 8 <i>Check for crack while loading into the machine</i> <i>Receive & inspect for transit damage</i>	U	05.03.13	100
5	QC <i>S</i>	Inspect Level <i>8</i>	<i>2</i>	05.05.05	99 <i>(PTO)</i>
6	METAL	Tumble Deburr any rough edges after tumbling <i>A applicability N/A</i>	FF	05/06/10	99
7	METAL	Acid etch and alodine as per QSI 005 4.1	ML	05.05.14	99
8	QC	Inspect Level 7	<i>DL 06/03/07</i>	05.05.14	100 <i>(99)</i>
9	FINISHING	Powder Coat White (Ref. 4.3.5.1) per Dart QSI 005 4.3	U	6/3/13	99
10	QC	Inspect Level 3	U	6/3/13	99
11	STORES	Identify and stock <i>ST14x</i>	U	6/3/13	99
12	EXPEDITING	Close W/O Cost / Part:	U	06.03.13	99 <i>(75)</i>

Rev	Date	Change	Revised By	Approved
A	98.10.20	New Issue	KB	
B	99.03.15	Re-format, Added Acid Etch (ECN 170)	DM	
C	99.08.03	Drawing to Rev B, ECN 213	DM	
D	00.05.19	Added inspect level 8, removed P/O powder coating	EC	

RELEASED


EC 00.05.24

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-05-05	5	I HAS A deep knick on the top chamfer. No good for production part.	 per 05-05-05	use for engineering Scrap	 05-05-05	 05-05-05	 per 05-05-05	 05-05-05

Part No: _____ PAR #: _____ Fault Category: _____

NOTE: Date & initial all entries

NCR: Yes ☒ No ☐ DQA: 

Date: 06/03/13

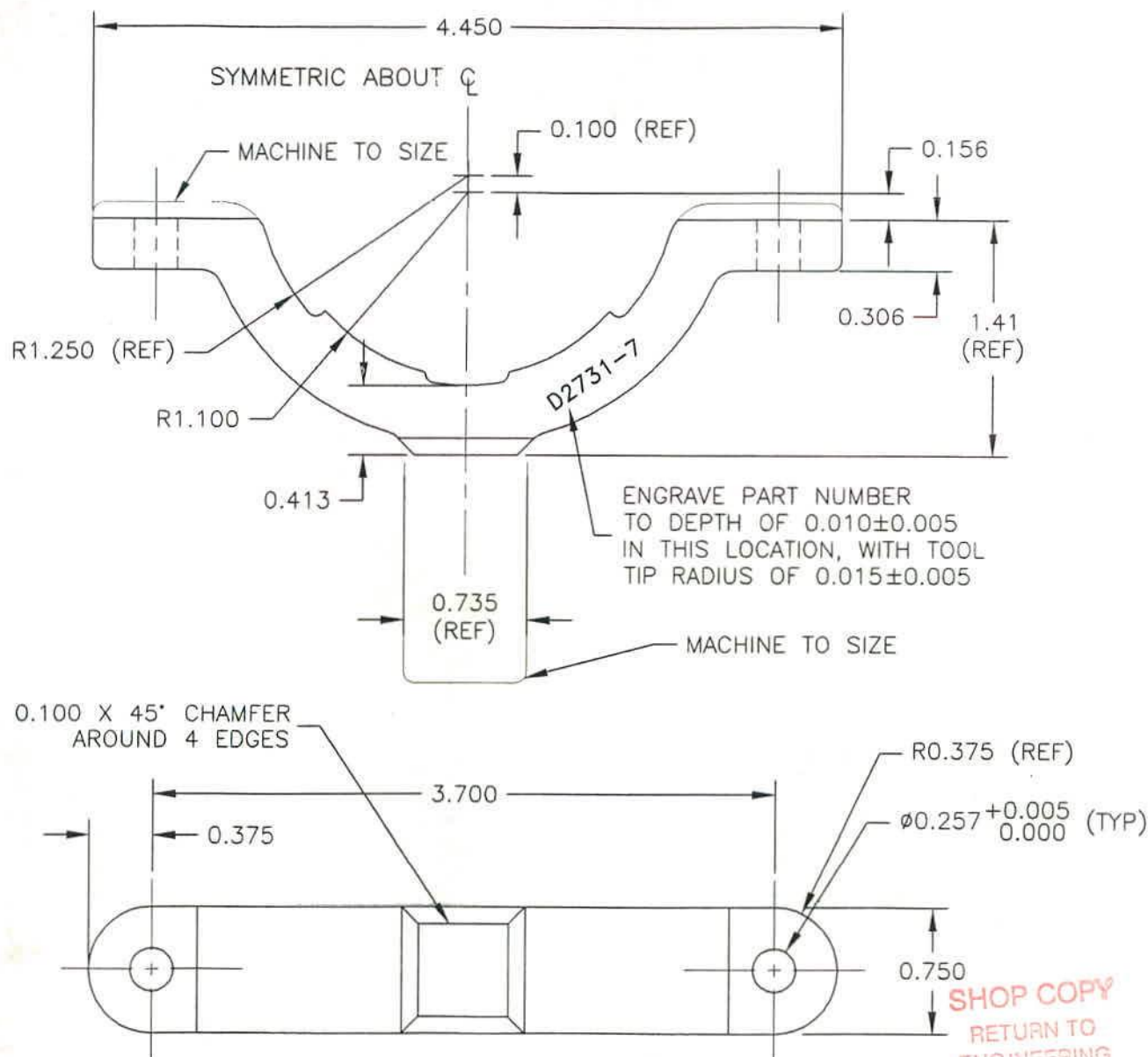
QA: N/C Closed: _____

Date: _____



DESIGN <i>KE</i>	DRAWN BY <i>RF</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>KE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2731	REV. B SHEET 4 OF 4
DATE 99.07.06		TITLE MOUNTING LUG	SCALE 1:1

RELEASED
99.07.14 *KE*



MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
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SUBJECT TO REWORK
WITHOUT NOTICE
WORK ORDER
NO. 22592

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 01, 2005
11:19 am

Work Order No : 0022592
Project Name : D2731-7
Project For : WK516
Work Order Type : Main
Main WO Number :
House Part Number : D2731-7
Description : Mounting Lug
Manufactured : Yes
Amount Req'd : 100
Amount Done : 0
Start Date : 03-01-05
Est Finish Date : 04-05-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00